## KEEP YOUR EARTHMOVING MACHINERY MOVING

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# Heavy Equipment Maintenance Solutions

sales@hemsltd.com +44 2380 987 182 www.hemsltd.com

HEMS is a specialist company for supplying the latest equipment for the servicing and maintenance of heavy machinery. Used in Construction, Mining, Agriculture, Marine, Oil and Gas industries worldwide.

Committed to innovation and operator health and safety at the centre of every design.



21 Monks Brook Industrial Estate, School Close, Chandlers Ford, Eastleigh, SO53 4RA

## KEEP YOUR EARTHMOVING MACHINERY MOVING

### **MASTER PIN PUSHER**

Portable track presses that are part of the HEPP series.

They make it possible to assemble and disassemble:

- chain sections
- driving wheels
- pulleys and rollers
- gears
- bearings
- shafts

This can all be done in workshop or on site with this tool. HEMS offer various size options from 30 - 300 Tons (depending on make/model of the tracks and applications.

HEMS also offer specialised packages of designed Master Pin Pushers specifically for numerous OEMs.

For consultation and further information, contact sales@hemsltd.com



#### **Advantages:**

- Safe and effective removal/installation of Track and Master Pins and Bushings
- Reduction in labour hours
- Cost effective
- Eliminates old dangerous methods







**Heavy Equipment Maintenance Solutions (HEMS) Ltd.** 

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### HEPP-30T

### HEPP-50T

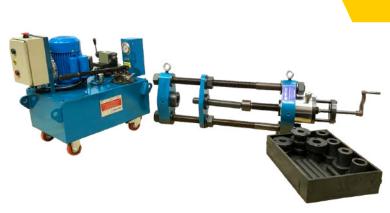
	HEPP	-30T				
Model	Manual (HEPP-30M)	Electric (HEPP-30E)				
Capacity	301	on				
Stroke	200	mm				
Working Pressure	700kg/cm2					
Weight (Approx)	28.5kg					
Operation	Hand Pump	Electric Pump				
Universal Tooling set (included in the package)	5 Sets to cover 18mm - 36.2mm in diamete					
Minimum Pin Diameter	ter 18mm					
Maximum Pin Diameter	36.2mm					
Minimum Pin Length	90mm					
Maximum Pin Length	170	mm				

H	НЕРГ	P-50T				
Model	Manual (HEPP-50M)	Electric (HEPP-50E)				
Capacity	501	ton				
Stroke	250	mm				
Working Pressure	700kg/cm2					
Weight (Approx)	85	kg				
Operation	ation Hand Pump Elect					
Universal Tooling set (included in the package)	4 sets to cover from 19.3mm - 36.3mm in diameter					
Minimum Pin Diameter	19.3	lmm				
Maximum Pin Diameter	36.3mm					
Minimum Pin Length	133mm					
Maximum Pin Length	178	mm				



### HEPP-65T

	HEPP	P-65T				
Model	Manual (HEPP-65M)	Electric (HEPP-65E)				
Capacity	65t	on				
Stroke	60r	nm				
Working Pressure	700kg/cm2					
Weight (Approx)	130kg					
Operation	Hand Pump	Electric Pump (dual control pump 2in1)				
Universal Tooling set (included in the package)	6 sets to cover from 30.1mm - 52.3mm in diameter					
Minimum Pin Diameter	or 30.1mm					
Maximum Pin Diameter	52.3mm					



		_		
	-	_		/



Ul comment	HEPP-100T					
Model	Manual (HEPP-100M)	Electric (HEPP-100E)				
Capacity	100	iton				
Stroke	350	mm				
Working Pressure	650kg	y/cm2				
Weight (Approx)	205	5kg				
Operation	Hand Pump	Electric Pump (dual control pump 2in1)				
Universal Tooling set (included in the package)	10 sets to cover from 19.3mm - 60.2mm in diameter					
Minimum Pin Diameter	r 19.3mm					
Maximum Pin Diameter	60.2mm					
Minimum Pin Length	160mm					
Maximum Pin Length	320	mm				

	HEPP	-150T				
Model	Manual (HEPP-150M)	Electric (HEPP-150E)				
Capacity	150	ton				
Stroke	350	mm				
Working Pressure	650kg/cm2					
Weight (Approx)	480	Okg				
Operation	Hand Pump	Electric Pump (dual				
Operation	Hand Famp	control pump 2in1)				
Universal Tooling set	12 sets to cover from 23.7mm - 70mm in					
(included in the	diam					
package)	4,4,1,	.0.00				
Minimum Pin Diameter	23.7	'mm				
Maximum Pin Diameter	70mm					
Minimum Pin Length	311mm					
Maximum Pin Length	365	mm				

### **HEPP-150T**

150 T Available in 2 Frame Designs!



**Heavy Equipment Maintenance Solutions (HEMS) Ltd.** 



### **HEPP-200T**



	HEPP	-200T				
Model	Manual (HEPP-200M)	Electric (HEPP-200E)				
Capacity	200	ton				
Stroke	350mm					
Working Pressure	650kg/cm2					
Weight (Approx)	630kg					
Operation	Hand Pump	Electric Pump (dual control pump 2in1)				
Universal Tooling set (included in the package)	15 sets to cover from 19.3mm - 76.2mm in diameter					
Minimum Pin Diameter	19.3	mm				
Maximum Pin Diameter	76.2mm					
Minimum Pin Length	311mm					
Maximum Pin Length	415mm					

### HEPP-230T, 250T, 300T. 400T

Model	Capacity	Stroke	Working	Approx	Universal Tooling Set		Pin Details			
No.	(ton)	(mm)	Pressure (kg/cm2)	Weight (kg)	Operation	(included in the package)	Diameter (mm)	Max Diameter (mm)	Min Length (mm)	Max Length (mm)
HEPP-230	230	350	650	680	Electric Pump	7 sets to cover 22mm - 85mm in diameter	22	85	360	425
HEPP-250	250	350	650	810	Electric Pump	7 sets to cover 22mm - 85mm in diameter	22	85	360	425
HEPP-300	300	600	664	1420	Electric Pump	15 sets to cover 36.4mm - 85mm in diameter	36.4	85	360	425
HEPP-400	400	500	660	1480	Electric Pump	15 sets to cover 60mm - 105.2mm in diameter	60	105.2	400	400



**Heavy Equipment Maintenance Solutions (HEMS) Ltd.** 

# Additional Attachments

Below items are included in our Master Pin Pusher packages (excluding the 30T and 65T)



20 Flat Jack with Spacer for bushing removal



**Chain Pulley** 



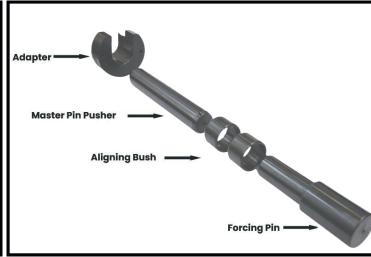
**Spare Directional Control Valve (1 Nos)** 



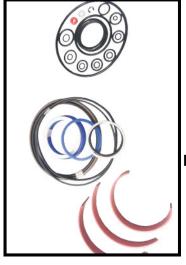
Hand Tools (1 set of Spanners and Allen Keys)



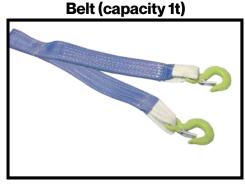
Telescopic Tripod (capacity 1t)



Rubberised hose for flexibility. (4 metres long 2 nos) Quick disconnect couplers (4 nos)



Spare seal kit for cylinder and pumping unit (1 set)





Pin Puller

Single acting return hydraulic jacks are available in both alloy steel and aluminium. They have a 50 and 100mm stroke.

		Pin Pu	ıller	
Model	HE PP 30/50	HE PP 100	HE PP 150	HE PP 200
Stroke (mm)	50/100	100	100	100
Closed Height (mm)	245/255	295	325	350
Outer Diameter (mm)	115/150 215		245	290
Bore Diameter (mm)	95/135	180 200		220
Ram Diameter (mm)	80/110	150	150	160
Centre Hole (mm)	33/42	77	80	80
Effective Area (sq/cm)	42.6/78.5	141.4 235.6		235.6
	38mm for		Townson and	
Max Diameter Pin	30T, 55mm	90mm	140mm	185mm
	for 50T			

Each pin and bush can be replaced in one or multiple strokes. Jacks are centre hole type and are placed on C-sleeves (one over the other) through which the centre rod passes through and the nuts are tightened at the ends.



Tie rods and nuts are machined from an alloy steel material, hardened, and tempered to increase strength and toughness.

The trolley is an optional accessory that enables the pin puller to have a precise and efficient operation.

### **65T Dual Action Press**

#### **Combined Portable Pin Press & Puller**

A portable hydraulic tool used for safe removal and fitting of pins and bushings. It can be used to press and pull both hydraulic and track pins. It can also do Master pins and bushings.



It has a unique combination of 2 reputable tools in 1 unit.

This makes it an effective, compact, and portable solution. Our Dual Action Press can press pins up to 55mm and pull pins up to 62mm. It comes with an option of Manual Hand Pump or Dual Control.

65 T Dual Action Press									
							s (Included)	Pin D	etails
Model No.	Capcity (ton)	Stroke (mm)	Working Pressure (kg/cm2)	Approx Weight (kg)	Operation	Pushing Pins	Pulling Pins	Min Diameter	Max Diameter
HE-DAP 65T E	65	60	700	200	Dual Control Pump Manual Control Pump	6 sets covering 30.1mm - 52.3mm	Tooling set to pull pins up to 62mm	30.1mm	52.3mm

#### **Included in our Dual Action Press:**

- Complete Tie-Rod Frame
- 65T Single Acting Cylinder
- Centre Rod
- 6 Sets of Master Pin Tooling
- Hoses
- Pulling Rod M39 x 1000mm long
- 2 Sets of C-Sleeve 160mm bore x 135mm long
- 5 Sets of Threaded Adaptors: M12, M16, M20, M24, M30
- Safety Guards
- · Couplers with Aluminium Dust Caps
- Spare Seal Kit for Jack
- Spanner and Allen Key Set
- Split Nut





### **PCRB-4000**

## Portable Cylinder Repair Kit

PCRB-4000						
Torque Capacity of Nut Buster	49,759N @350 bar					
Single or Double Acting Cylinder	Double					
Cylinder Sizes (Maxi	imum)					
Diameter	200mm					
Weight	1000kg					
Extraction Cylinder Capability	10T					
Specifications						
Stroke (mm)	1000					
Extraction Cylinder Open Length (mm)	2000					
Open Length with Extension Bar (mm)	3000					
Max Floor Space	2.8 sq/m					
Motor Power	3 HP					
Nut Runner Torque	250Nm					
<b>Nut Runner Spanner Wrench Speed</b>	14-100rpm					
Built-in Spanner	Yes					
Hydraulic System Pressure	350bar					
This bench conforms with CE and	d UKCA standards.					

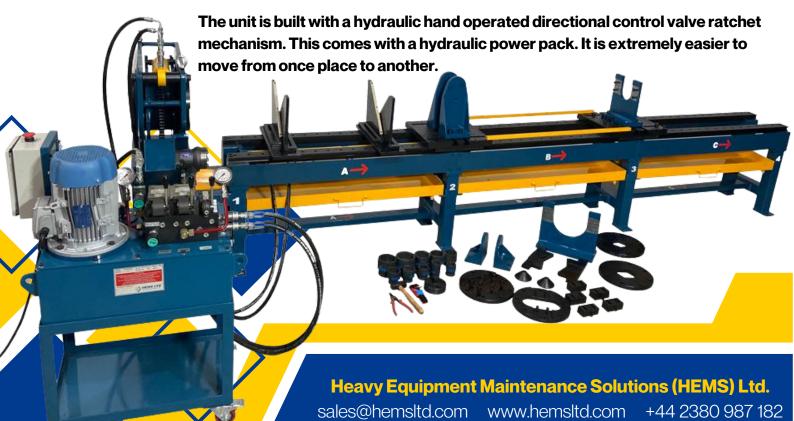
A lightweight kit. It is NOT designed to be a heavyduty stationary repair bench.

An affordable alternative to disassembly benches available on the market. The work station accommodates all required tooling and fixtures.



This whole unit can be placed in a small box (75"x 60"x 50").

The length of the cylinder extracting capacity is up to 1 metre and with extended forks, 3 metres long. Maximum barrel diameter that can be held up is 200m. The weight loading capacity is up to 1 ton.



## HEMS LTD HEAVY EQUIPMENT MAINTENANCE SOLUTION

### **Attachments (Included)**



Universal Wrench is included to cater any shape of cylinder head. It can be mounted on the Nut Buster head or to either spanner plate.



2 x Spanner Plates (90 and 95mm) allow you to clamp larger nuts.

**Universal Wrench** 



Clevis Lock plates are supplied with mounting plates and M16 shaft and nuts to hold the cylinder. Cylinder can be secured from barrel end or rod eye

**Spanner Plates** 



2 sets of 'V' Chucks are supplied with the bench to support the barrel and ram.

**Clevis Lock** 



**Socket Drive** 

1 inch square socket drive is included along with 10 x square drive hex sockets. Hex socket sizes: 36, 38, 41, 46, 50, 55, 60, 65, 75, or 80 mm.



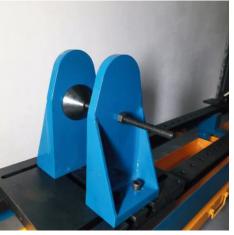
Two bars can be fitted to the mounting plates for working on cylinders with less than 1,000mm stroke.

**Mounting Plate Extension Bars** 

### Attachments (Included)



Spanner sets to unlock gland nuts are provided in 8, 10, and 12mm sizes. Also included are 5, 6,8mm diameter ppis for heads with round holes.



**Clevis Support with** cones on sliding bed is provided to mount barrel or ram eye. M20 bolt with nuts are part of this unit.

**Gland Nut Spanner Sets** 



Also included is a 3slot spanner, for odd cylinder heads with 3 or 6 holes in the gland

**Clevis Support** 



A spare bed mounting plate is supplied, enabling you to clamp clevis support or spanner plates for smaller cylinders.

**3-Slot Mounting Plate** 



Giant nut spanner sets can be mounted on either of the included spanner mounting plates. These plates are mounted to the sliding bed.

**Bed-Mounting Plates** 



**Cylinder Extension** Bar helps you to pull apart larger cylinders which have a stroke of more than 1 metre.

**Bed-Mounting Spanner Plates** 

**Cylinder Extension Bar** 

**Cylinder Repair Bench** 

All our static cylinder repair benches come complete with accessories required to begin repairs immediately.

Cylinders can be fully disassembled, repaired, and reassembled in under an hour.

	HEMS/TUXCO Cylinder Repair Bench							
Model	HCS-25-LS	HCS-2520	HCS-30	HCS-40	HCS-60	HCS-60-L		
Torque Capacity (kg/m)	3457.5	3457.5	4149	5532	8298	8298		
Acting Torquer	SINGLE	SINGLE	DOUBLE	DOUBLE	TWO DOUBLE	TWO DOUBLE		
Max Cylinder Length (extended) (m)	5.8	7.9	5.8	7.9	7.3	10.4		
Max Cylinder Diameter (mm)	406.4	558.8	406.4 558.8		508.	/762		
	23'x3' with	30'x3' with	26'x3' with	33'x3' with	32'x5' with	43'x5' with		
Max Floor Space	9' of air	10' of air	9' of air	9' of air	11' of air	12' of air		
	space on	space on	space on	space on	space on	space on		
	one end	one end	one end	one end	one end	one end		
Power Required	equired Shop Air, 115/230V Shop Air All Voltage All V		All Voltage	All Voltage	All Voltage			
Horse Power	N.	/A	5		7.	.5		
Nut Runner Torque	N.	/A		5,00	Olb/ft			
Nut Runner Speed Wrench	N.	/A		8rj	pm			
Built-in Spanner			Υ	es				
Access Required	Front	/Rear		Fre	ont	- 1		
Torquer Stroke Speed	10' stroke	, 29sec/ft	ec/ft 10' stroke, 10' stroke, 14sec/ft 13.5sec/ft		6/10' stroke, 10/14sec/ft			
Rod Extraction Installation Speed	48' stroke,7.6 sec/ft	14' stroke, 33sec/ft	48' stroke, 5.2sec/ft 48' stro		48' stroke	e, 4sec/ft		
Pendant Control	N	lo		Ye	es			
Extraction Force (kN)	35.9	44.1	62	2.3	65	5.4		





**Features:** 

- Centre-line Mounting
- One-Man Operation
- Built-in Universal **Spanner Wrench**
- Built-in Power
- T-Slot Securing **System**
- Universal High Torque Wrench
- Adjustable Support **Stands**
- **Reduced Downtime**
- Versatile
- **Easy Installation**
- Quick Return on Investment

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Having the certainty that there will be no rod or piston seal leaks and that the cylinder will work properly means greater profitability, more satisfied customers, and longterm lovaltv.

> A low cost insurance policy that proves to be a valuable addition to any hydraulic repair facility.

Cylinder Tester Cylinder Tester			
Model	HCT-300	HCT-500	
Max Testing Pressure	3000psi (207 bar)	5000psi (345 bar)	
Horsepower	7.5 15		
<b>Hydraulic Pump Capacity</b>	20GPM (76LPM) 8.3GPM (32LPM)		
Power Required	All Voltage 50/60Hz		
Reservoir Capacity	227 litres (60 gallons)		

#### **Features:**

- High Pressure Hoses with Quick **Disconnects**
- Hose Storage Rack
- Liquid-filled Test Gauges
- Quick Disconnect Adaptors
- Shop Air Adaptor for all removal post-testing
- Low Friction Castor Wheels

### **Barrel Washer**

Dirt and honing debris are every hydraulic systems' worst nightmare. HEMS' CBW-300 guarantees that cylinders will be contaminant free when they are reassembled and reinstalled in the field.

Uses rotating pressure spray nozzles and rotating brushes to make repaired cylinders factory clean. It uses a powerful 12 GPM diaphragm pump and comes with 2 sets of brushed handle cylinders with 4 - 13.5 bores.

There is a splash guard to keep the work area clean and dry. There are 25 filter micron filter bags that clean the solutions, returning it to the Washer tank for reuse.

A second filter stack will filter the solution down to 3 microns. Debris is trapped by the filter bags and disposed of with the dry waste. It's a system designed for maximum productivity and to help avoid OSHA and EPA violations.



### **HE-ADCT**

### **Automatic Digital Cylinder Tester**

Automatic Digital Cylinder Tester					
Circuit High Pressure Axial Pump Low Pressure Axial Pump Oil Filtration					
Max Working Pressure	Up to 415 bar	100 bar	10 bar	100 bar	
Oil Flow Rate	25 L/Min	60 L/Min	80 L/Min	80 L/Min	





Automated digital cylinder testers manufactured in compliance with international ISO 10100:2020

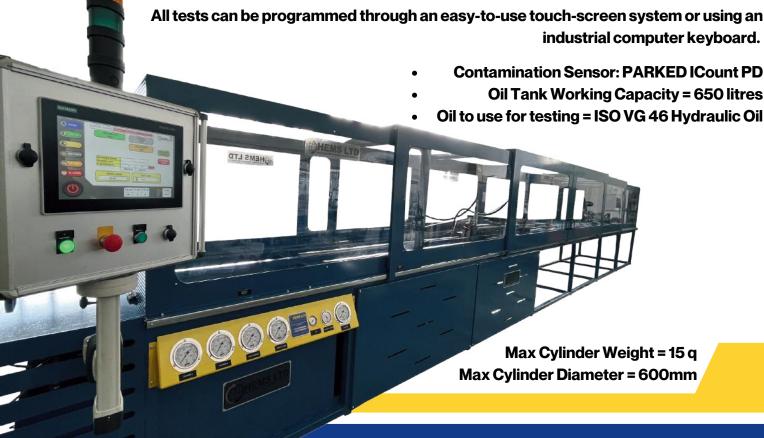
standards.

You can wash the cylinders with clean oil and control the oil contamination level in compliance with ISO 4406. These machines also have semi-automatic and manual modes.

All tests can be programmed through an easy-to-use touch-screen system or using an industrial computer keyboard.

Contamination Sensor: PARKED ICount PD

Oil Tank Working Capacity = 650 litres



Max Cylinder Diameter = 600mm

**Heavy Equipment Maintenance Solutions (HEMS) Ltd.** 



### **HE-ADCT**

### **Automatic Digital Cylinder Tester**





This product includes a hydraulic powerpack, a 400/650 litre tank capacity, an electric board, an operator's digital control panel and instrumentations. The unit is a completely enclosed structure. Only the hoses come out from the unit in order to connect to the cylinder. They are completely covered to ensure operator's safety.

Automatic Digital Cylinder Tester			
Model	HE-ADCT-01	HE-ADCT-02	
Tank Capacity	400 litre	650 litre	
Max Testing Pressure	450 bar	415 bar	
	5000mm extended	10,000mm extended	
<b>Cylinder Specification</b>	length, 500mm	length, 600mm	
	diameter	diameter	
Weight	1,200kg (empty)	2,000kg (empty)	
Max Cylinder Weight	600kg 15 q		
Pneumatic Feeding			
System Pressure	6/9 bar	8/10 bar	
Min/Max			
Internal Tank	200 litres	E00 litros	
Capacity	200 titles	500 litres	
Max Fluid Temperature	50 degrees		



The test data and results are stored on the computer system. After each test, it is also possible to print the test report or upload programs and data onto a USB memory unit.

- Supply Voltage = 3-Phase 380 V, 50Hz
- Operator Control Unit with 10" Touch Screen



### HE-PHT-415

### Portable Hydraulic Cylinder Tester

The unit is mobile, meaning that you can bring the tester to the cylinder. This enables easy access in the workshop environment.



It is controlled by a touch-screen display. You can save test reports digitally via USB.

Portable Hydraulic Cylinder Tester		
Electrical Systems		
Voltage	400V 3-Phase	
Frequency	50Hz	
Electrical Power	5kW	
Pneumatic Feeding Systems		
Max Pressure	8 bar	
Flow Rate	180 L/Min	
Air Multiplicator 4x 32 bar		
Pressure Max		
Electric I	Motor	
Low and High Pressure	3-Phase	
System	Asynchronous, 5kW	
Hydraulic	Plant	
Internal Tank Capacity	450 litres	
Max Fluid Temperature	50 degrees	
Max Flow	20 L/Min	
Max Pressure	415 bar (6000psi)	
Fluids Allowed	Oil ISO VG 32/46	

At the end of the test, a test report is issued, providing you with a detailed understanding of your cylinder. It can perform both automatic and manual testing cycles. These parameters can be set from the panel via a touchscreen monitor. The maximum operating pressure is also adjustable and is done from the panel.







## Oil Filtration Units

### **HE-MF Range**

Oil Filtration systems used for Superfine Stage Filtration (fine solid particle removal) of lubricating and hydraulic oils.

Independently operating by-pass oil purifying machines.

#### Features:

- Multi-stage filtration for faster and more economical filtration
- Automatic control panel with protections
- High Beta Ratio Filtration efficiency of 99.998%
- Ability to remove free, emulsified, and dissolved moisture.
- Efficient vacuum unit for dehydration

Contaminant cleanliness level = NAS 4-5



- Charles and the Control of the Con	Oil Filtration Units		
HE-M	F-15		
Dump Flow	Gear Type Mono		
Pump Flow	Block Pump, 30 L/Min		
Max Operating Pressure	0 - 15 bar		
	Flexible Hoses 3m		
Hoses	long suction and		
	outlet		
Viscosity	Hydraulic & Lube Oil		
The Section of the Se	(up to 100 cSt)		
Working Temperature 0 - 40 degrees			
	Portable Particle		
Particle Analyser	Counter (to be		
Parameter I	ordered separately)		
HE-M	IF-20		
Pump Flow	Gear Pump, 40 L/Min		
Max Operating	10 bar		
Pressure			
Inlet Filter	149 Micron (SS Mesh		
morrino	Type) washable filter		
	Portable Particle		

Counter (to be

ordered separately)

**Particle Analyser** 

## **Oil Filtration Units**

Oil Filtration Units		
HE-MF-40		
Overall Dimensions		
Height	1430mm	
Width	785mm	
Depth	830mm	
Weight	150kg	
Electrica	al System Features	
Max. Power Consumption	1.1kW	
Tension	380 V Trifase	
Hz	50	
Electric Motorisation		
Motor Circuit	3-Phase asynchronous 1.1kW	
Hyd	raulic System	
Permitted Fluids	Hydraulic Oils according to DIN 51524	
Max. Fluid Temperature	65 degrees	
Test Circuit	Max Flow Rate: 40 L/Min, Max Pressure: 10 bar	

#### **Benefits of using HEMS Oil Filtration Units:**

- Reduce spare parts consumption by up to 60%
- Double the lifetime between major overhauls
- · Reduce the chance of unplanned repairs and maintenance
- Extends machinery lifespan
- Reduces fluid disposal costs
- · Increases productive use of equipment

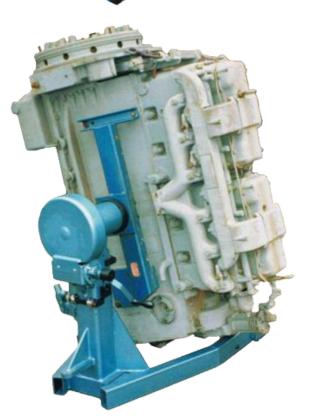




## **Engine Stands**

HEMS supply specialised engine rotating stand packages including all the necessary adaptor plates for all engine and transmission makes that are on the market. Increased manoeuvrability can save up to 50% in labour hours.

Reduces workplace injuries by eliminating non-productive handling procedures.



	HM-ES-1050		
H M	Suitable for Smaller Applications		
	Floor Mounted Mobile		
Capacity	760kg		
Spindle Height	876mm 889mm		
Height	1050mm		
Width	460mm	710mm	
Length	870mm	1170mm	
Net Weight	102kg	110kg	

	HM-ES-1076		
1	One of our most popular models.		
1	Floor Mounted Mobile		
Capacity	1520kg		
Spindle Height	914mm	940mm	
Height	1076mm		
Width	460mm	890mm	
Length	920mm	1220mm	
Net Weight	190kg	210kg	

	HM-ES-2000	
	Within our Heavy-Duty range. Suitable for many engines: Perkins 2206, 2506, CAT C9, C15, 3406, Cummins QSX15, K19, and many more	
Capacity	3000kg	
Spindle Height	1000mm	
Height	1150mm	
Width	1372mm	
Length	1372mm	
Weight	350kg	



	HM-ES-6000  Suitable to handle many engines on the market e.g Cummins K38, K48, MTU 12V4000, CAT 3508, C27, C32, and many	
	more.	
Capacity	5000kg	
Height	1200mm	
Width	1600mm	
Length	3500mm	
Net Weight	1050kg	

	HM-ES-7000  Has the option of a motor drive for larger applications e.g Perins 4006, 4008, CAT 3512, 3516, Cummins QSK60, QSK50,	
	KV50, and many more.	
	Kv50, and many more.	
Capacity	7000kg	
Height	1350mm	
Width	1850mm	
Length	4500mm	
Net Weight	1825kg	



1	1

	HM-ES-12000
	We supply adaptor plates to suit most types of engines such as CAT 3520, Cummins VTA28, QSK95, KTA50, and many
	more
Capacity	12,000kg
Height	1200mm
Width	1845mm
Length	4392.5mm

	HM-EN-13-25		
	Our largest model. Suitable for the largest applications e.g Cummins QSK78, QSK95, QSK120, and more.		
Capacity	20,000kg (floor mounted)		
Height	1850mm		
Width	2000mm		
Length	5620mm		
Net Weight	4500kg		



**Heavy Equipment Maintenance Solutions (HEMS) Ltd.** 





The combination of welded steel with heavy-duty chassis with 3 inch ground clearance makes the lifting jack ideal for use in a variety of environments.

Having only 3 control options (up, hold, down), it is easy to operate and simple to use whilst remaining one of the most effective jacks on the market.

Comes with the standard electrical pump. Option for pneumatic/air operated pump. Additional accessories available to increase stroke capacity, making it more flexible across machines and vehicles.

A compact, portable lifting solution that can vertically bare up to 100 tons!





### KEEP YOUR EARTHMOVING MACHINERY MOVING



### **Vertical Press**

Workshop hydraulic press with capacity ranging from 15-500tons depending on the application.

The vertical press was designed for removal and fitment of bearings, sprockets, gears, straightening of shafts and general maintenance.

Double acting hydraulic cylinder with suitable single stage 2 hp hydraulic power pack unit; hand lever operated directional control valve.

The press will be supplied with "V" blocks (2 Nos.) and ram adaptor (1 No.) and hand operated winch mechanism for day light adjustment as standard accessories.

Vertical H Frame Press											
Model No. Description	Description	Pressure	Hand Pump	Pressure in Bar		Flow/Stroke					
Piodetivo.	det No. Description		Stages	1st Stage	2nd Stage	1st Stage	2nd Stage				
10-150		who have Dragge									
15-150			Two-Stage	30	550	2.8	49				
20-150											
25-150											
30-150	Waster Bases										
50-150	Workshop Press										
60-200	with Hand Pump	700			b	tn Hand Pump	***				
75-200											
100-200											
150-300											
200-300											
300-300											
^^^	Workshop Press		Radial Pump	Stage	Ph	ase	Motor/ HP				
	with PowerPack		Single		Single	/Three	2-5 HP				



	Tyre Press				
	HTP-100	HTP-200	HTP-300		
Capacity	100T	200T	300T		
Construction		Fabricated H Frame			
Cylinders	1				
Stroke	300mm	500mm	600mm		
Day-light Gap	1000mm	1500mm	2000mm		
Width	1700mm	2100mm	2650mm		
Table Size	1500 x 1	2200 x 2200 mm			
	Ø600mm (spider	Ø1000mm (spider	Ø1000mm (double-		
Moving Plate	plate with spiders)	plate with spiders)	thick)		



## Tyre Press

Suited to busy workshops and tyre service depots.
Our press is capable of handling all sized solid tyres from small skid-steers to larger industrial equipment.
Extra tooling sets are available as an optional accessory.

Great for industries such as: recycling, plant, earthmoving, OTR





	Tyre Press			
	HTP-100	HTP-200	HTP-300	
Capacity	100T	200T	300T	
Construction	Fabricated H Frame			
Cylinders	1			
Stroke	300mm	500mm	600mm	
Day-light Gap	1000mm	1500mm	2000mm	
Width	1700mm	2100mm	2650mm	
Table Size	1500 x 1	2200 x 2200 mm		
	Ø600mm (spider	Ø1000mm (spider	Ø1000mm (double-	
Moving Plate	plate with spiders)	plate with spiders)	thick)	

### UNDERCARRIAGE REPAIR

#### Maximise use of Undercarriage with HEMS latest specialised tooling.

Do you have many worn Tracks laying in the corner of your workshop?

Did you know you could get 50% more life out of your worn Tracks?

Undercarriage of machines wear out over time due to the demands on the track link, rollers and idler in the often harsh and challenging environment.





Want to increase the lifespan and resilience of easily damaged undercarriage parts such as track links, rollers and idlers, etc...? This can be achieved by using HEMS's highly efficient undercarriage repair tools. Parts can be re-built with the appropriate re-building equipment that HEMS offers. This includes a track press, track winder, torque wrench, seal lubricator, and a sprocket puller.

Note: HEMS also offers Pin Removal Tools such as the Master Pin Pusher, Pin Puller, and Dual Action Press.

\*the pictures used are for demonstration purposes only\*

### TRACK PRESS

With the launch of its new stationary track press, **HEMS** expands its reputable line of machinery and equipment for tracked vehicle maintenance. The three HEMS models facilitate safe and efficient assembly and disassembly of chains with pitches up to 325mm. **The Stationary Track Press** has been rigoriously tested for performance and reliability in our production facilities, ensuring it can withstand high volumes and continuous workloads with

Stationary Track Press					
Description	HEM-UC/200T HEM-UC/300T		HEM-UC/400T	HEM-UC/500T	
Capacity of Cylinders	100 Ton	150 Ton	200 Ton	250 Ton	
Bore	180mm	220mm	260mm	290mm	
RAM	140mm	180mm	220mm	240mm	
Press Daylight	800mm 900mm			mm	
Max Track Pitch	270mm	280mm	300mm	325mm	
Effective Area	254.46 cm/sq	380.13 cm/sq	530.93 cm/sq	660.52 cm/sq	
Working Pressure	400 bar	400 bar	380 bar	380 bar	
Stroke	150mm				
Forward Speed	27.22 mm/sec	21.69 mm/sec	20.17 mm/sec	16.21 mm/sec	
Pressing Speed	6.94 mm/sec	6.53 mm/sec	5.93 mm/sec	4.77 mm/sec	
Voltage	380-440 V				

ease.

## **Electric Torque Wrench**

### Electric Torque Wrench with Electric Servo Motor and Driver Control

S.	HEM-UC/T7500	HEM-UC/T8500	
Max Torque	7,500 Nm	8,500 Nm	
Electric Motor	4.5 Kw	5.5 Kw	
Torque Operation	Electric / Joystick		
Torque Setting	Progammable		

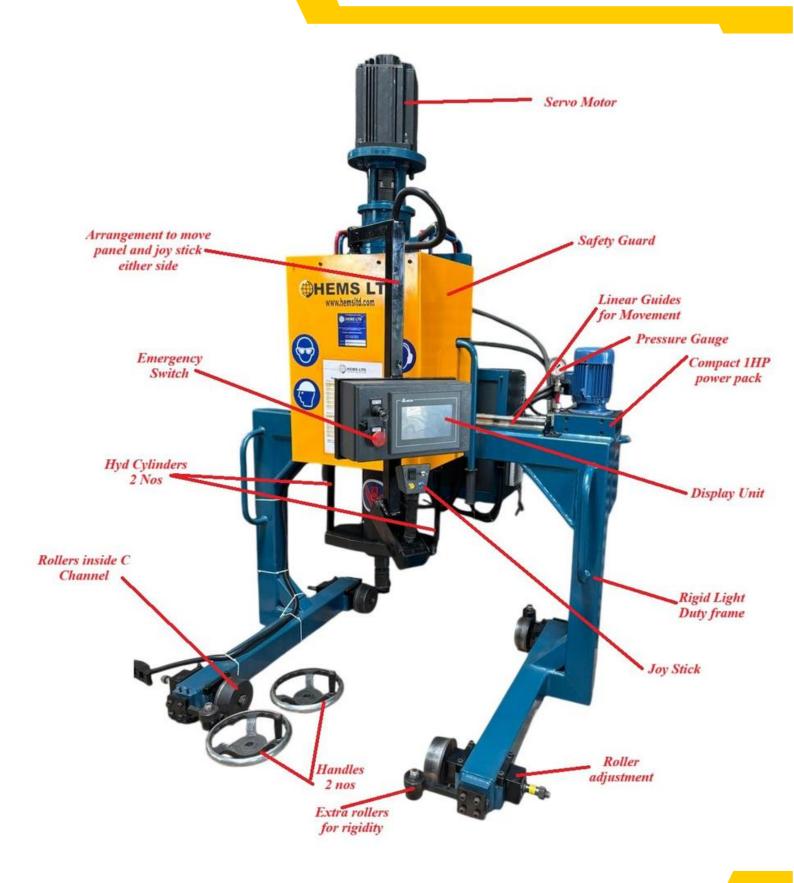


The wrench has two speeds, one for low speed and high torque for the initial removal or final tightening of the bolts. High speed and low torque for quick removal of the bolt or intial screwing of the bolt during tightening.



**MHEMS LTD** 





## **Track Winder**

The Track Winder is used for winding and unwinding tracks. It is generally placed in line with the Roller Conveyor for winding the tracka fter assembly, or for spreading the track on the roller conveyor for disassembly of the track. It is extremely robust in design and suitable for large sized track chains.

Electric Track Winder			
Description	HEM TW/L		
Max Torque	8,500 Nm		
Spindle Speed	2 rpm		
Electric Motor	5 HP, 3 phase		
Torque Operation	Pendant		
Voltage	380-440 V		

































**Heavy Equipment Maintenance Solutions (HEMS) Ltd.** 

sales@hemsltd.com www.hemsltd.com +44 2380 987 182





## Don't Just Repair It, "HEMS IT!"

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